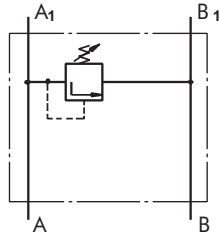
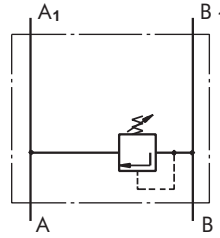


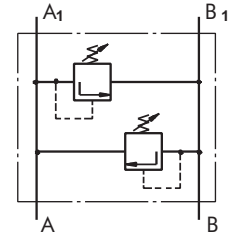
CROSSOVER RELIEF VALVES



Single Crossover Relief Valve type KPE ...



Single Crossover Relief Valve type KPE ...



Dual Crossover Relief Valve type KPD ...

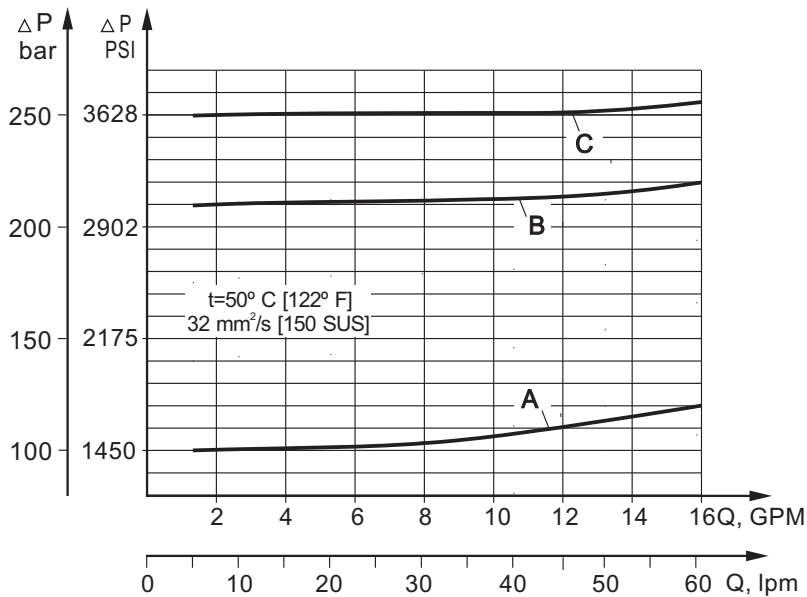
SPECIFICATION DATA

Parameters	Type			
	KPER	KPDR	KPES	KPDS
Flow Rate , lpm [GPM]	60 [15.85]			
Pressure Range* , bar [PSI]	30 ÷ 100; [435÷1450]	50 ÷ 210; [725÷3050]	80 ÷ 300 [1160÷4350]	
Weight , kg [lb]	1,55 [3.42]		1,50 [3.31]	

*Pressure Settings are at flow rate of 5 lpm [1.32 GPM] and viscosity 32 mm²/s [150 SUS] (50 °C [122° F]).

Rated Pressure

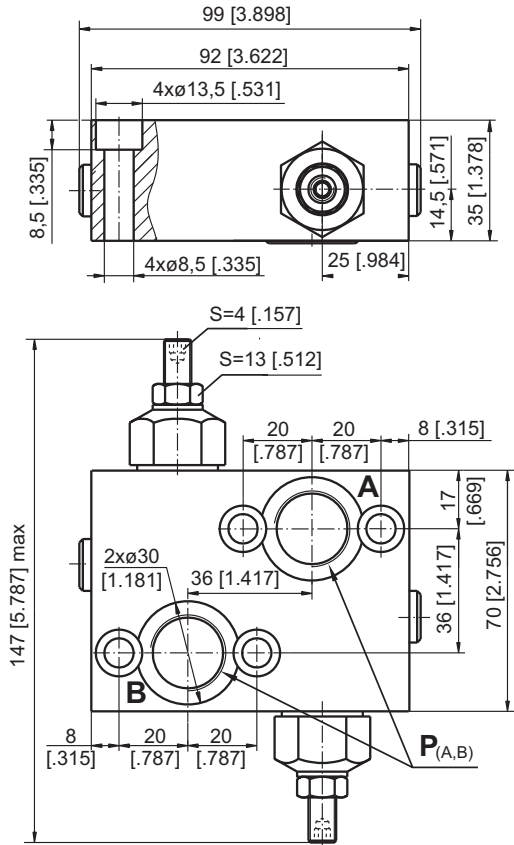
- A → 100 bar [1450 PSI]
- B → 210 bar [3050 PSI]
- C → 250 bar [3625 PSI]



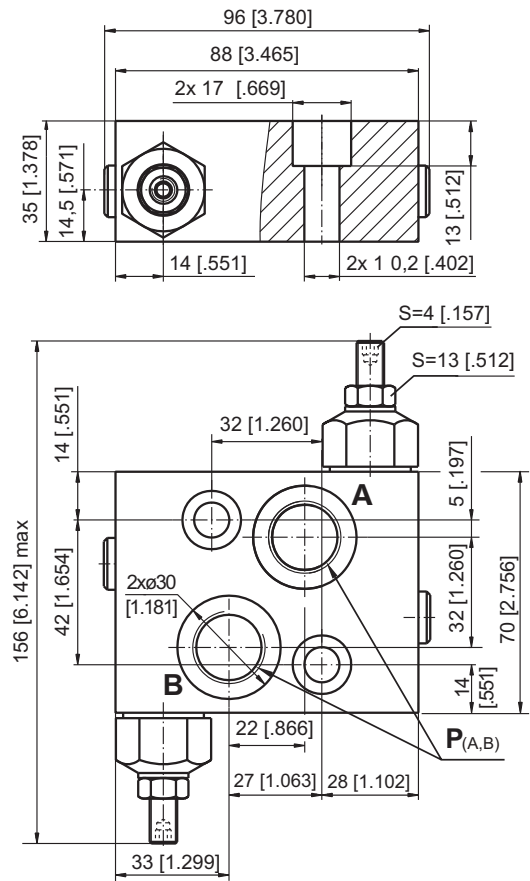
**VALVES FOR MP, MR, MH
HYDRAULIC MOTORS**

**VALVES FOR MS
HYDRAULIC MOTORS**

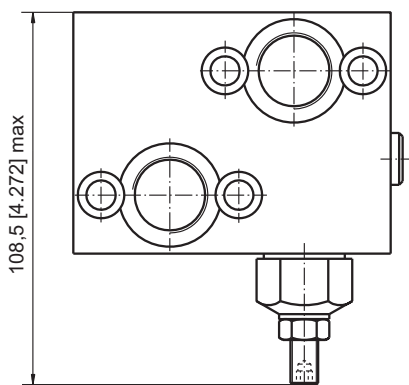
DUAL VALVE KPDR



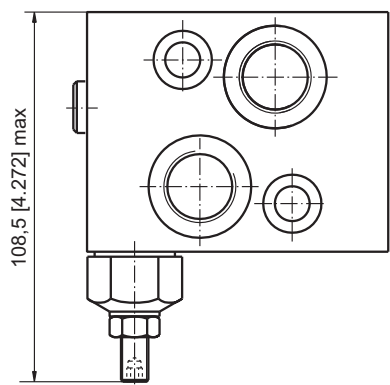
DUAL VALVE KPDS



SINGLE VALVE KPER



SINGLE VALVE KPES

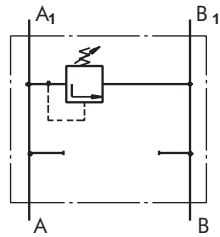


	Thread Ports - P _(A,B)
-	G1/2 20 [.79] depth
M	M22x1,5 20 [.79] depth
A	7/8 - 14 UNF O-ring 20 [.79] depth

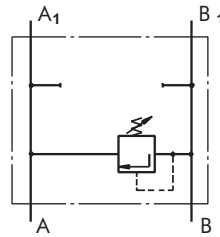
Note : KPDR and KPER Blocks are installed directly on MP, MR and MH Motors with four screws M8x35 - 8.8 DIN 912 or 5/16-18 UNC, 1.5 long ANSI B 18.3 . Tightening torque 2,0^{+0,5} daNm [177⁺⁴⁴ lb-in].

KPDS and KPES Blocks are installed directly on MS Motors with two screws M10x35 - 8.8 DIN 912 or 3/8-16 UNC, 1.5 long ANSI B 18.3 . Tightening torque 3,5 daNm [310 lb-in].

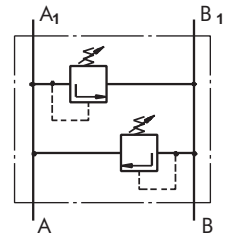
VALVES FOR MT HYDRAULIC MOTORS



Single Crossover
Relief Valve
type KPEAT ...



Single Crossover
Relief Valve
type KPEBT ...



Dual Crossover
Relief Valve
type KPDT ...

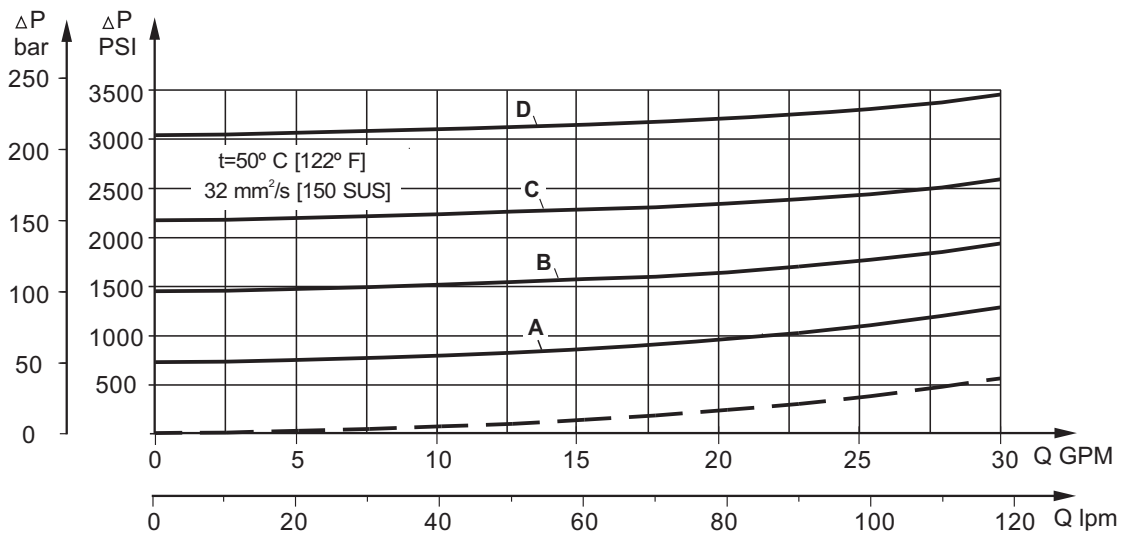
SPECIFICATION DATA

Parameters	Type	
	KPE...T	KPDT
Flow Rate , lpm [GPM]	120 [32]	
Pressure Range* , bar [PSI]	80÷210 [1160÷3050]	
Weight , kg [lb]	5,10 [11.24]	5,54 [12.21]

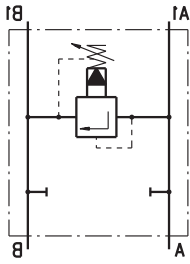
*Pressure Settings are at flow rate of 5 lpm [1.32 GPM] and viscosity 32 mm²/s [150 SUS] (50 °C [122° F]).

Rated Pressure

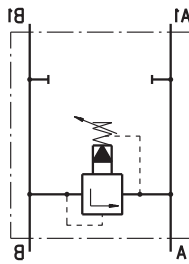
- A → 50 bar [725 PSI]
- B → 100 bar [1450 PSI]
- C → 150 bar [2175 PSI]
- D → 210 bar [3045 PSI]



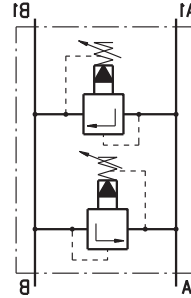
VALVES FOR MV HYDRAULIC MOTORS



Single Crossover Relief Valve type KPEAV ...



Single Crossover Relief Valve type KPEBV ...



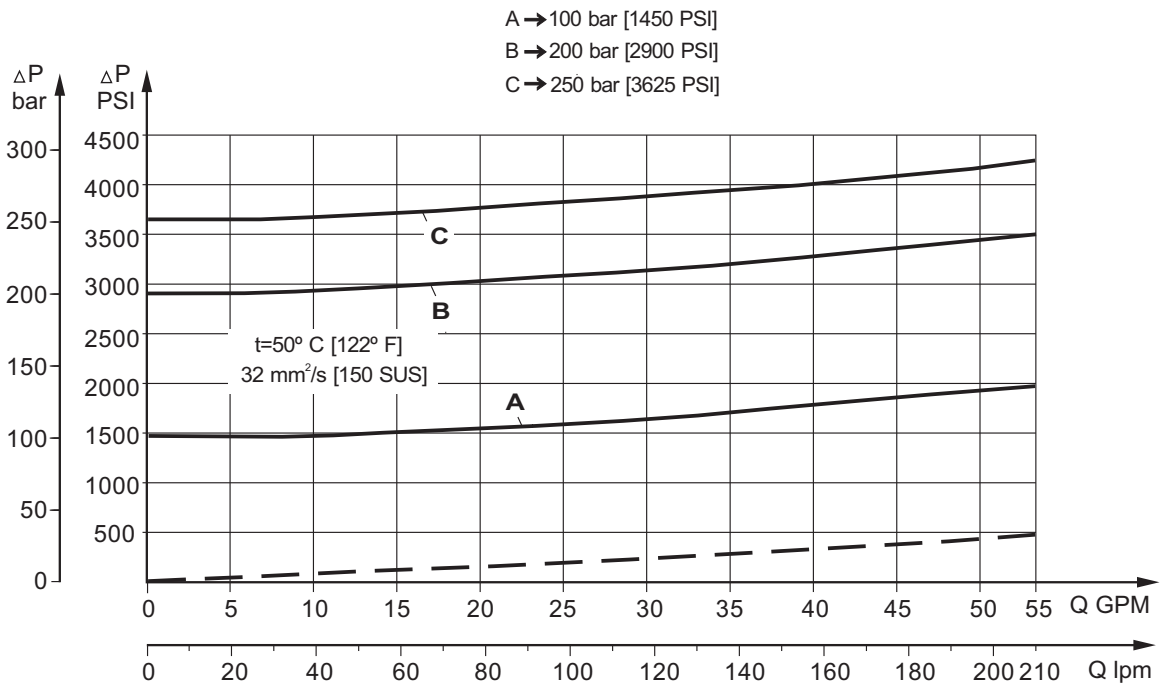
Dual Crossover Relief Valve type KPDRV ...

SPECIFICATION DATA

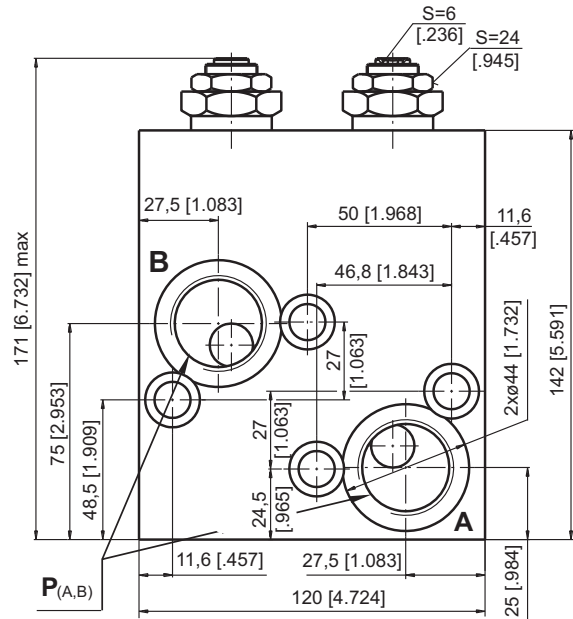
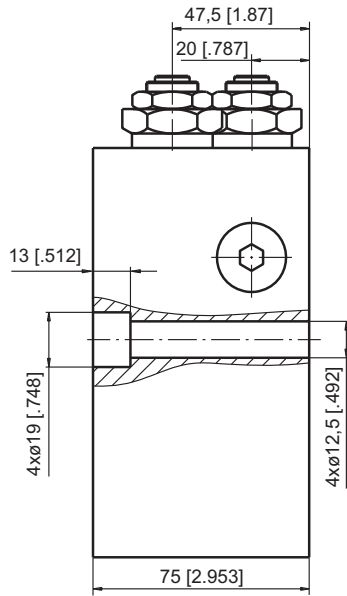
Parameters	Type		
	KPEAV	KPEBV	KPDRV
Flow Rate , lpm [GPM]	200 [53]		
Pressure Range* , bar [PSI]	10÷100; 20÷250 [145÷1450]; [290÷3625]		
Weight , kg [lb]	4,90 [10.8]	7,10 [15.65]	8,00 [17.64]

*Pressure Settings are at flow rate of 5 lpm [1.3 GPM] and viscosity 32 mm²/s [150 SUS] (50 °C [122° F]).

Rated Pressure

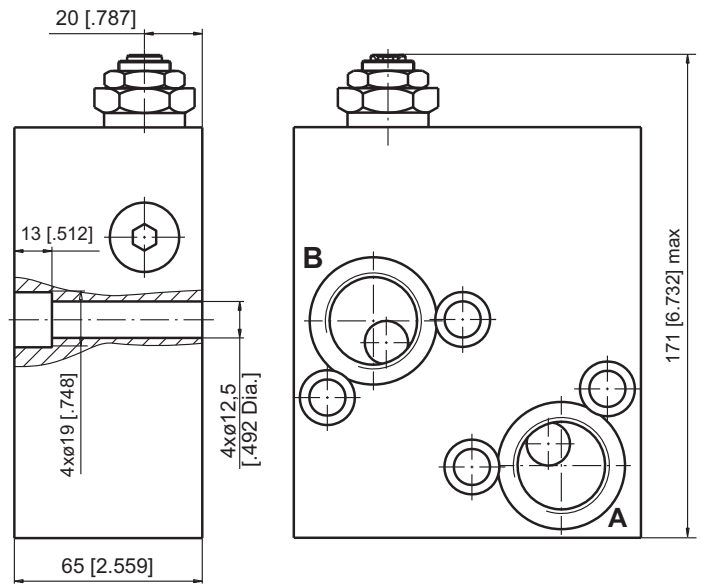
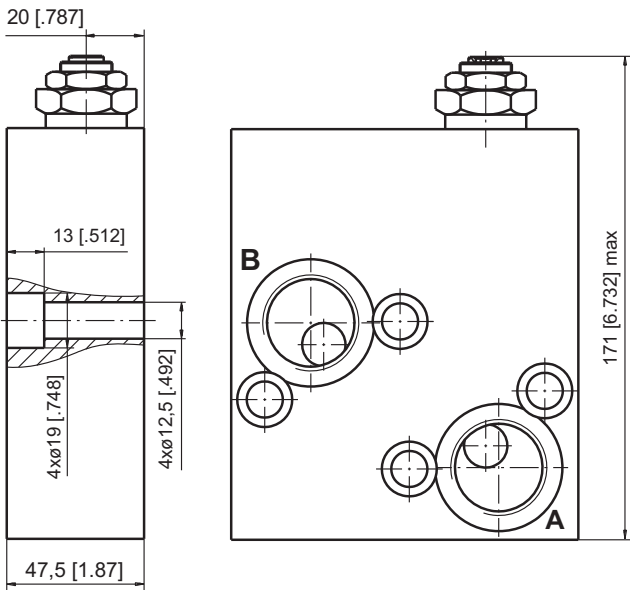


DUAL VALVE KPDV



SINGLE VALVE KPEAV

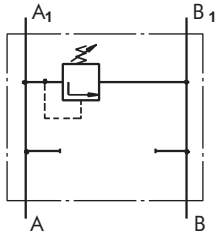
SINGLE VALVE KPEBV



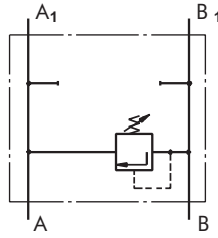
	Thread Ports - P _(A,B)
-	G1-A 20 [0.79] depth
M	M33x2 20 [0.79] depth
A	1 5/16 -12 UN O-ring 20 [0.79] depth

Note : KPDV Blocks are installed directly on MV Motors with four screws M12x75 - 8.8 DIN 912.
 KPEAV Blocks are installed directly on MV Motors with four screws M12x50 - 8.8 DIN 912.
 KPEBV Blocks are installed directly on MV Motors with four screws M12x65 - 8.8 DIN 912.
 Tightening torque 7,5 daNm [665 lb-in].

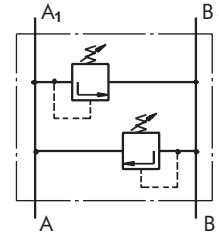
VALVES FOR RW and HW HYDRAULIC MOTORS



Single Crossover
Relief Valve
type KPEAW ...



Single Crossover
Relief Valve
type KPEBW ...



Dual Crossover
Relief Valve
type KPDW ...

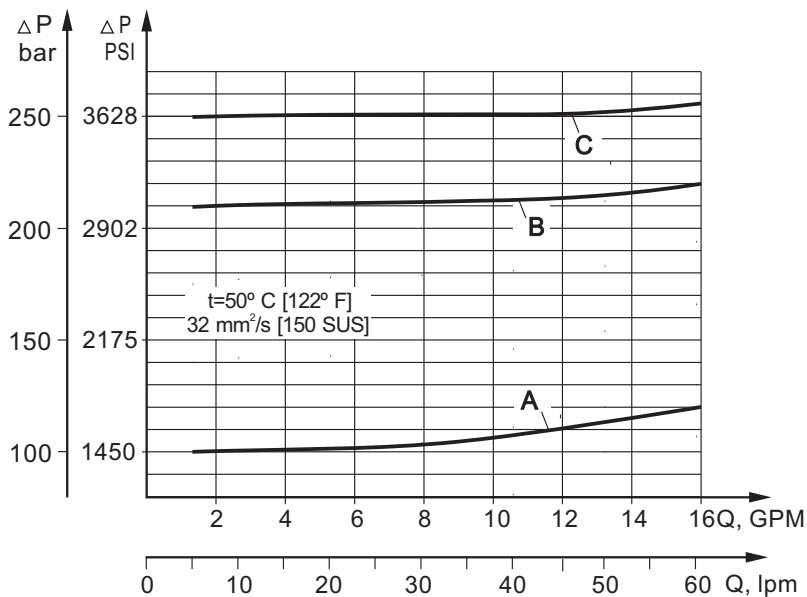
SPECIFICATION DATA

Parameters	Type	
	KPE...W	KPDW
Flow Rate , lpm [GPM]	60 [15.85]	
Pressure Range* , bar [PSI]	5 ÷ 40; 30 ÷ 100; 80 ÷ 250 [75÷580]; [435÷1450]; [1160÷3625]	
Weight , kg [lb]	2,700 [5.95]	2,800 [6.17]

*Pressure Settings are at flow rate of 5 lpm [1.32 GPM] and viscosity 32 mm²/s [150 SUS] (50 °C [122° F]).

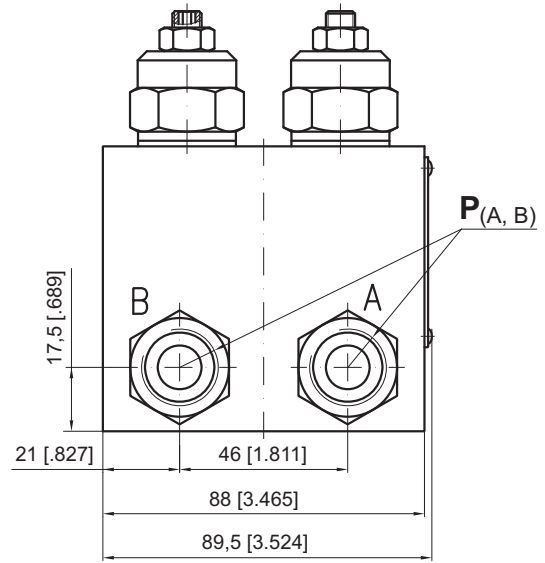
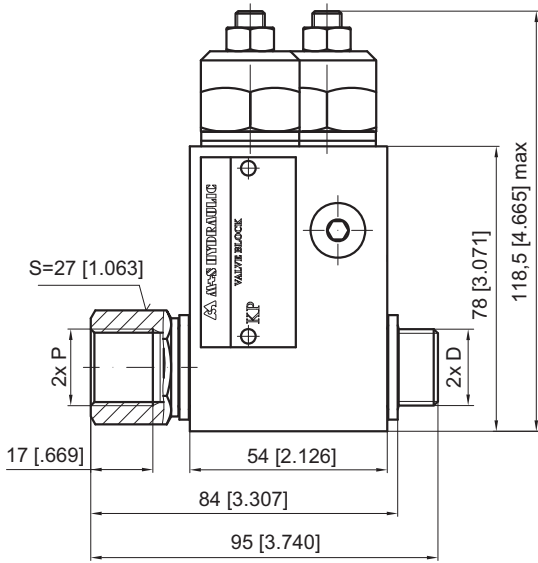
Rated Pressure

- A → 100 bar [1450 PSI]
- B → 210 bar [3050 PSI]
- C → 250 bar [3625 PSI]

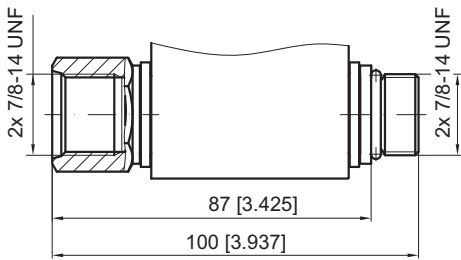


VALVES FOR RW and HW HYDRAULIC MOTORS

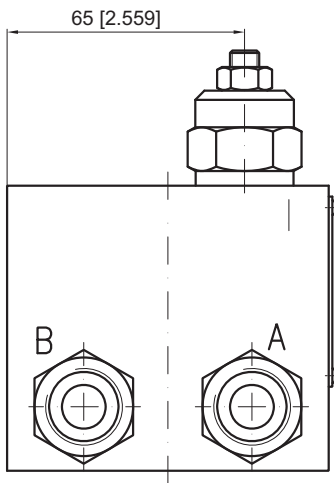
DUAL VALVE KPDW...



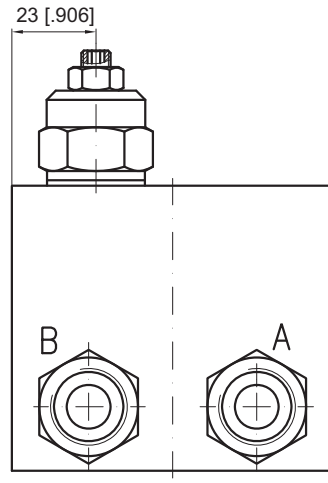
KPDW-...A



SINGLE VALVE KPEAW...



SINGLE VALVE KPEBW...

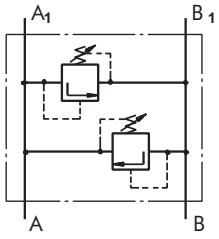


	Thread Ports - P _(A,B)	Thread Ports - D
-	G1/2 16 [.63] depth	G1/2 12 [.47] length
M	M22x1,5 16 [.63] depth	M22x1,5 12 [.47] length
A	7/8 - 14 UNF O-ring 16 [.63] depth	7/8 - 14 UNF O-ring 13 [.51] length

Note : KPDW and KPE..W Blocks assembly to RW or HW motors is done with two screws (thread D) included in the valve set. Tightening torque 8 daNm [710 lb-in].

CROSSOVER RELIEF VALVES

SPECIFICATION DATA



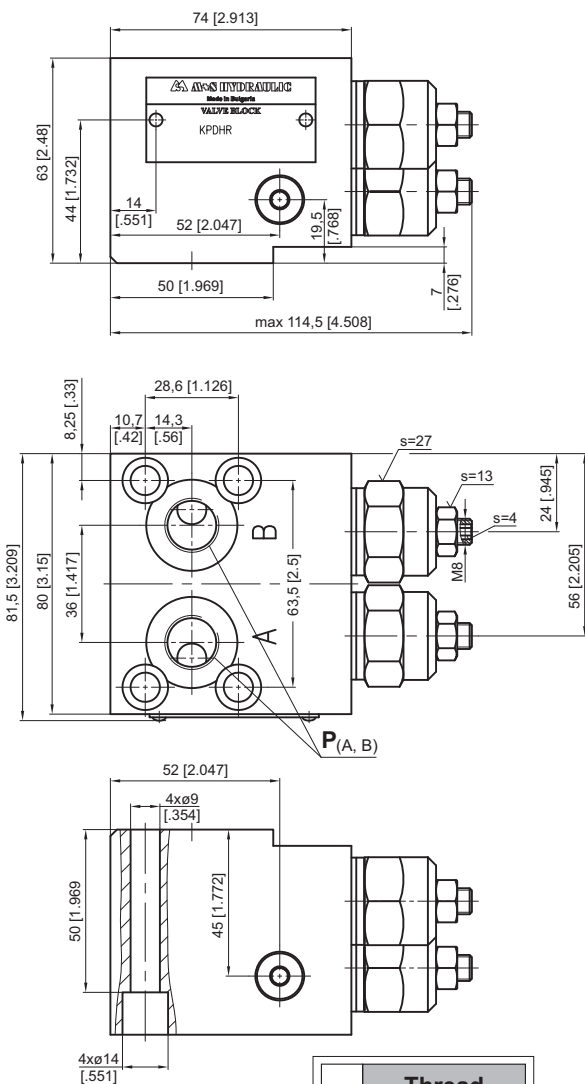
Dual Crossover Relief Valves type KPDHR... and KPDRK...

Parameters	Type					
	KPDHR			KPDRK		
Flow Rate, lpm [GPM]	60 [15.85]					
Pressure bar	5÷40	30÷100	80÷250	10÷40	30÷100	80÷250
Range*, [PSI]	[70÷580]	[435÷1450]	[1160÷3625]	[145÷580]	[435÷1450]	[1160÷3625]
Weight, kg [lb]	2,420 [5.34]			1,600 [3.53]		

*Pressure Settings are at flow rate of 5 lpm [1.3 GPM] and viscosity 32 mm²/s [150 SUS] (50 °C [122° F]).

VALVES FOR HP AND HR HYDRAULIC MOTORS

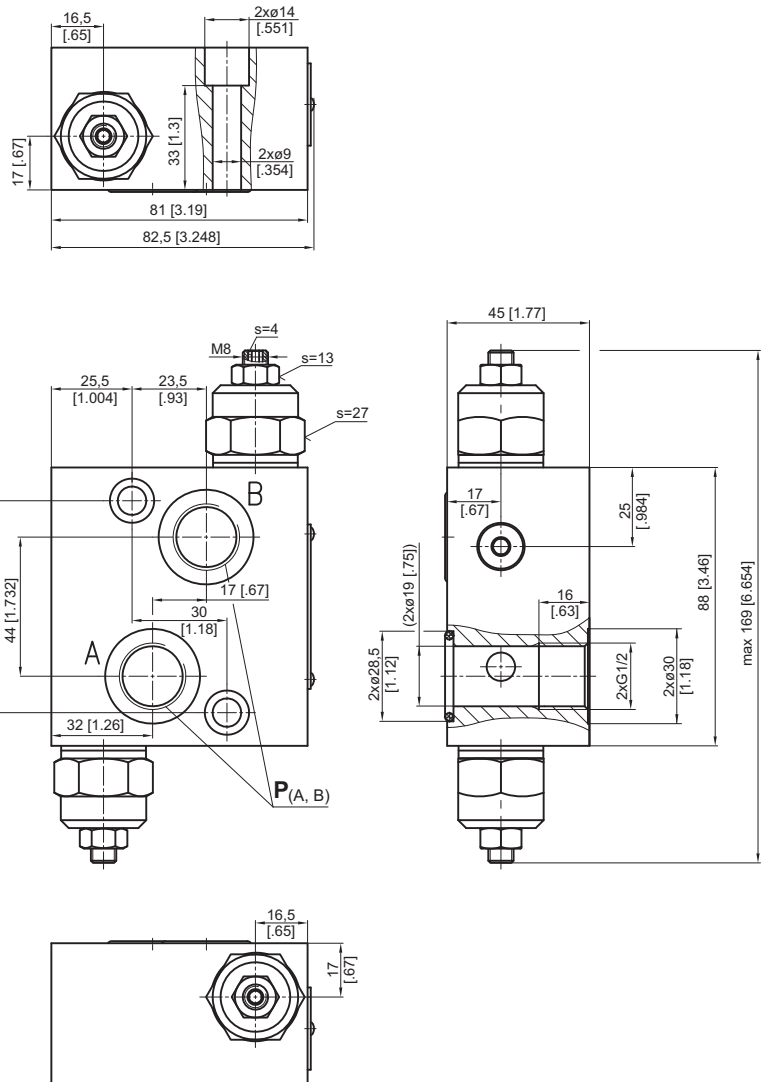
DUAL VALVE KPDHR



	Thread Ports - P _(A,B)
-	G3/8
M	M18x1,5
A	3/4-16 UNF O-ring

VALVES FOR RK HYDRAULIC MOTORS

DUAL VALVE KPDRK



	Thread Ports - P _(A,B)
-	G1/2

ORDER CODE - OVERCENTER VALVES WITH BRAKE CONTROL

	1	2	3	4	5	6	7
K P B		-	/	/			

Pos.1 - Housing Type

- R** - Valve block for MP, MR and MH Motors
- S** - Valve block for MS Motors
- W** - Valve block for RW and HW Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors
- HR** - Valve block for HP and HR Motors

Pos.2 - Pressure Range, bar [PSI]

- 250** - 70÷250 [1015÷3625], Std Setting 250 bar@5 lpm

Pos.3 - Pilot Ratio

- 1** - 4,25:1

Pos.4 - Number of Valves

- D** - Two Valves - Dual
- E** - One Valve - Single (for R and S only)
- AE** - One Valve on line A - Single (for T, V and W only)
- BE** - One Valve on line B - Single (for T, V and W only)

Pos.5 - Threaded Ports

- omit - BSPP thread - ISO 228
- M** - Metric thread - ISO 262
- A** - Unified inch screw threads ANSI B 1.1 - 1982

Pos.6 - Option [Paint]**

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

Pos.7 - Design Series

- omit - Factory specified

Notes: * Color at customer's request.

ORDER CODE - SWITCH VALVES

	1	2	3	4
K P W				

Pos.1 - Housing Type

- R** - Valve block for MP, MR and MH Motors
- S** - Valve block for MS Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors

Pos.2 - Threaded Ports

- omit - BSPP thread - ISO 228
- M** - Metric thread - ISO 262
- A** - Unified inch screw threads ANSI B 1.1 - 1982

Pos.3 - Option [Paint]**

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

Pos.4 - Design Series

- omit - Factory specified

Notes: * Color at customer's request.

ORDER CODE - CROSSOVER RELIEF VALVE

	1	2	3	4	5	6
K P				/		

Pos.1 - Number of Valves

- D** - Two Valves - Dual
- E** - One Valve - Single (for R and S only)
- EA** - One Valve on line A - Single (for T, V and W only)
- EB** - One Valve on line B - Single (for T, V and W only)

Pos.2 - Housing Type

- R** - Valve block for MP, MR and MH Motors
- S** - Valve block for MS Motors
- W** - Valve block for RW and HW Motors
- T** - Valve block for MT Motors
- V** - Valve block for MV Motors

Pos.3 - Pressure Range, bar [PSI]

- 100*** - 30÷100 [435÷1450], Std Setting 100 bar@5 lpm
- 210*** - 50÷210 [725÷3050], Std Setting 210 bar@5 lpm
- 300*** - 80÷300 [1160÷4350], Std Setting 250 bar@5 lpm
- 210**** - 80÷210 [1160÷3050], Std Setting 210 bar@5 lpm
- 100***** - 10÷100 [145÷1450], Std Setting 100 bar@5 lpm
- 250***** - 20÷250 [290÷3625], Std Setting 250 bar@5 lpm

Pos.4 - Threaded Ports

- omit - BSPP thread - ISO 228
- M** - Metric thread - ISO 262
- A** - Unified inch screw threads ANSI B 1.1 - 1982

Pos.5 - Option [Paint]****

- omit - no Paint
- P** - Painted
- PC** - Corrosion Protected Paint

Pos.6 - Design Series

- omit - Factory specified

Notes: * Useful for types R and S only.
 ** Useful for types T only.
 *** Useful for types V only.
 **** Color at customer's request.

The Valve Blocks are mangano phosphatized as standard.

ORDER CODE - CROSSOVER RELIEF VALVE

	1	2	3	4	5	6
KP				/		

Pos.1 - Number of Valves

D - Two Valves - Dual

Pos.2 - Housing Type

HR - Valve block for HR Motors

RK - Valve block for RK and GHM Motors

Pos.3 - Pressure Range, bar [PSI]

40 - 10÷ 40 [145÷ 580], Std Setting 100 bar@5 lpm

100 - 30÷100 [435÷1450], Std Setting 100 bar@5 lpm

250 - 80÷250 [1160÷3625], Std Setting 250 bar@5 lpm

Pos.4 - Threaded Ports

omit - BSPP thread - ISO 228

M - Metric thread - ISO 262

A - Unified inch screw threads ANSI B 1.1 - 1982

Pos.5 - Option [Paint]*

omit - no Paint

P - Painted

PC - Corrosion Protected Paint

Pos.6 - Design Series

omit - Factory specified

Notes: * Color at customer's request.

The Valve Blocks are mangano phosphatized as standard.